

## Polycrystalline Silicon

### Section 1. Identification

<b>GHS product identifier</b>	: Polycrystalline Silicon
<b>Chemical name</b>	: Silicon
<b>Other means of identification</b>	: MC Chunk, Rod, Rod Pieces, Granular, Fines, Tear Drops and Chips
<b>Product type</b>	: Powder.
<b>Product description</b>	: Industrial use
<b>Product use</b>	: Industrial use
<b>Manufacturer</b>	: REC Silicon Inc. 119140 Rick Jones Way Silver Bow, Montana 59750 United State of America 406-496-9877  3322 Road N Northeast Moses Lake, Washington 98837 United State of America 509-766-9299
<b>e-mail address of person responsible for this SDS</b>	: RECSiliconMSDS@recgroup.com
<b>Emergency telephone number (with hours of operation)</b>	: CHEMTREC, U.S. : 1-800-424-9300    International: +1-703-527-3887

### Section 2. Hazards identification

<b>Classification of the substance or mixture</b>	: Not classified.
<b>GHS label elements</b>	
<b>Signal word</b>	: No signal word.
<b>Hazard statements</b>	: No known significant effects or critical hazards.
<b>Precautionary statements</b>	
<b>Prevention</b>	: Not applicable.
<b>Response</b>	: Not applicable.
<b>Storage</b>	: Not applicable.
<b>Disposal</b>	: Not applicable.
<b>Other hazards which do not result in classification</b>	: Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.

### Section 3. Composition/information on ingredients

<b>Substance/mixture</b>	: Substance
<b>Chemical name</b>	: Silicon
<b>Other means of identification</b>	: MC Chunk, Rod, Rod Pieces, Granular, Fines, Tear Drops and Chips
<b>CAS number/other identifiers</b>	
<b>CAS number</b>	: 7440-21-3
<b>EC number</b>	: 231-130-8
<b>Product code</b>	: Not available.

## Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
Silicon	99.9999	7440-21-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First-aid measures

### Description of necessary first aid measures

- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Inhalation** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
- Ingestion** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Eye contact** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.

#### Over-exposure signs/symptoms

- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing
- Ingestion** : No specific data.
- Skin** : No specific data.
- Eyes** : Adverse symptoms may include the following:  
irritation  
redness

### Indication of immediate medical attention and special treatment needed, if necessary

- Specific treatments** : Not available.
- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable** : Use an extinguishing agent suitable for the surrounding fire.
- Not suitable** : None known.
- Specific hazards arising from the chemical** : No specific fire or explosion hazard.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
metal oxide/oxides  
hydrogen.
- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

- Personal precautions, protective equipment and emergency procedures** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing dust. Put on appropriate personal protective equipment.
- Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods and materials for containment and cleaning up**
- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see section 1 for emergency contact information and section 13 for waste disposal.

## Section 7. Handling and storage

- Precautions for safe handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Avoid breathing dust.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

### Control parameters

Ingredient name	Exposure limits
None.	

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

**Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. >8 hours (breakthrough time): Leather/ Vinyl gloves.

**Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If operating conditions cause high dust concentrations to be produced, use dust goggles. Recommended: safety glasses with side-shields

**Skin protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

## Section 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	: Solid. [Powder.]
<b>Colour</b>	: Grey.
<b>Odour</b>	: Odourless.
<b>Odour threshold</b>	: Not available.
<b>pH</b>	: Not available.
<b>Melting point</b>	: 1410°C (2570°F)
<b>Boiling point</b>	: 2355°C (4271°F)
<b>Flash point</b>	: Not available.
<b>Burning time</b>	: Not available.
<b>Burning rate</b>	: Not available.
<b>Evaporation rate</b>	: Not available.
<b>Flammability (solid, gas)</b>	: Not available.

## Section 9. Physical and chemical properties

<b>Lower and upper explosive (flammable) limits</b>	: Not available.
<b>Vapour pressure</b>	: Not available.
<b>Vapour density</b>	: Not available.
<b>Relative density</b>	: 2.33
<b>Density</b>	: 2.33 g/cm <sup>3</sup>
<b>Solubility</b>	: Insoluble in the following materials: cold water and hot water.
<b>Partition coefficient: n-octanol/water</b>	: Not available.
<b>Auto-ignition temperature</b>	: Not available.
<b>Viscosity</b>	: Not available.

## Section 10. Stability and reactivity

<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.  Under normal conditions of storage and use, hazardous polymerisation will not occur.
<b>Conditions to avoid</b>	: No specific data.
<b>Incompatible materials</b>	: Reactive or incompatible with the following materials: oxidizing materials, acids, alkalis, moisture, water.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on the likely routes of exposure

<b>Inhalation</b>	: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
<b>Ingestion</b>	: No known significant effects or critical hazards.
<b>Skin contact</b>	: No known significant effects or critical hazards.
<b>Eye contact</b>	: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.

### Symptoms related to the physical, chemical and toxicological characteristics

<b>Inhalation</b>	: Adverse symptoms may include the following: respiratory tract irritation coughing
<b>Ingestion</b>	: No specific data.
<b>Skin contact</b>	: No specific data.
<b>Eye contact</b>	: Adverse symptoms may include the following: irritation redness

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Silicon	LD50 Oral	Rat	3160 mg/kg	-

#### Irritation/Corrosion

## Section 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
Silicon	Eyes - Mild irritant	Rabbit	-	-	-

### Sensitisation

Not available.

### Potential chronic health effects

- General** : Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.
- Inhalation** : Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.
- Ingestion** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Eye contact** : No known significant effects or critical hazards.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

### Chronic toxicity

Not available.

### Carcinogenicity

Not available.

### Mutagenicity

Not available.

### Teratogenicity

Not available.

### Reproductive toxicity

Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

### Numerical measures of toxicity

#### Acute toxicity estimates

Not available.

## Section 12. Ecological information

**Ecotoxicity** : No known significant effects or critical hazards.

### Aquatic and terrestrial toxicity

Not available.

### Persistence/degradability

Not available.

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## Section 12. Ecological information

### Bioaccumulative potential

Not available.

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

**UN/ADR/RID/IMDG/IATA** : Not regulated.

## Section 15. Regulatory information

**Safety, health and environmental regulations specific for the product** : No known specific national and/or regional regulations applicable to this product (including its ingredients).

## Section 16. Other information

### History

**Date of printing** : 04/21/2011.

**Date of issue/Date of revision** : 04/21/2011.

**Date of previous issue** : No previous validation.

**Version** : 1

**Prepared by** : Atrion Regulatory Services, Inc.

**References** : Not available.

✔ Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.