

SAFETY DATA SHEET

DICHLOROSILANE

Section 1. Identification

GHS product identifier : DICHLOROSILANE

Product code : Not available.

Chemical name : Dichlorosilane

Other means of identification

: DCS

Product type : Gas.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Not available.

Manufacturer : REC Silicon Inc.

119140 Rick Jones Way Silver Bow, Montana 59750 United State of America

406-496-9877

3322 Road N Northeast

Moses Lake, Washington 98837

United State of America

509-766-9299

e-mail address of person responsible for this SDS

: RECSiliconMSDS@recgroup.com

Emergency telephone number (with hours of

operation)

: CHEMTREC, U.S.: 1-800-424-9300 International: +1-703-527-3887

Section 2. Hazards identification

Classification of the substance or mixture

: FLAMMABLE GASES - Category 1

GASES UNDER PRESSURE - Compressed gas

SUBSTANCES AND MIXTURES, WHICH IN CONTACT WITH WATER, EMIT

FLAMMABLE GASES - Category 3

ACUTE TOXICITY: INHALATION - Category 2 SKIN CORROSION/IRRITATION - Category 1

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

GHS label elements

Hazard pictograms :









Signal word : Danger

Hazard statements : Extremely flammable gas.

Contains gas under pressure; may explode if heated. In contact with water releases flammable gases.

Fatal if inhaled.

Causes severe skin burns and eye damage.

Precautionary statements

Prevention: Wear protective gloves. Wear eye or face protection. Keep away from heat, sparks,

open flames and hot surfaces. - No smoking. Do not breathe gas.

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Section 2. Hazards identification

Response

: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Immediately call a POISON CENTER or physician. IF IN EYES: Immediately call a POISON CENTER or physician.

: Protect from sunlight. **Storage**

Disposal : Not applicable.

Other hazards which do not : Not available.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Substance **Chemical name** : Dichlorosilane

Other means of identification

: DCS

CAS number/other identifiers

CAS number : 4109-96-0 **EC** number : 223-888-3 **Product code** : Not available.

Ingredient name	%	CAS number
Dichlorosilane	>60	4109-96-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula : CI2-H2-Si

Section 4. First-aid measures

Description of necessary first aid measures

Eye contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation

: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. To avoid the risk of static discharges and gas ignition, soak contaminated clothing thoroughly with water before removing it. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

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Section 4. First-aid measures

Ingestion: As this product is a gas, refer to the inhalation section.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: Causes serious eye damage. Contact with rapidly expanding gas may cause burns

or frostbite.

Inhalation : Fatal if inhaled. May give off gas, vapor or dust that is very irritating or corrosive to

the respiratory system.

Skin contact : Causes severe burns. Contact with rapidly expanding gas may cause burns or

frostbite.

Ingestion : May cause burns to mouth, throat and stomach. As this product is a gas, refer to the

inhalation section.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: Do not use water or foam.

Specific hazards arising from the chemical

: Contains gas under pressure. Extremely flammable gas. In contact with water releases flammable gases. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapour/gas is heavier than air and will spread along the ground. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products

Decomposition products may include the following materials:

halogenated compounds metal oxide/oxides

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Section 5. Fire-fighting measures

hydrogen chloride hydrogen. chlorine. silicon (oxide.)

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. If involved in fire, shut off flow immediately if it can be done without risk. If this is impossible, withdraw from area and allow fire to burn. Fight fire from protected location or maximum possible distance. Eliminate all ignition sources if safe to do so.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: Accidental releases pose a serious fire or explosion hazard. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe gas. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Immediately contact emergency personnel. Stop leak if without risk. Use sparkproof tools and explosion-proof equipment.

Large spill

Immediately contact emergency personnel. Stop leak if without risk. Use sparkproof tools and explosion-proof equipment. Note: see section 1 for emergency contact information and section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Contains gas under pressure. Do not get in eyes or on skin or clothing. Do not breathe gas. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not puncture or incinerate container.

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Section 7. Handling and storage

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in a segregated and approved area. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10). Store locked up. Eliminate all ignition sources. Keep away from water or moist air. Keep container tightly closed and sealed until ready for use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

Appropriate engineering controls

: Use only with adequate ventilation. Engineering controls may be required to control the primary or secondary risks associated with this product. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Thermal hazards

: Not available.

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Section 9. Physical and chemical properties

Appearance

Physical state · Gas Colourless. Colour Odour : Acid.

: Not available. Odour threshold : Not available.

Melting point : -122.15°C (-187.9°F) **Boiling point** : 8.25°C (46.8°F)

Flash point : Closed cup: 16.6°C (61.9°F) [Tagliabue.]

Burning time : Not applicable. **Burning rate** : Not applicable. : 82 (butyl acetate = 1) **Evaporation rate**

Flammability (solid, gas) : Not available. Lower and upper explosive (flammable) limits

: Lower: 4.6 to 4.8% Upper: 94 to 98%

Vapour pressure : 164 kPa (1230 mm Hg) [20°C]

Vapour density : 3.5 [Air = 1] Relative density : 1.2 (- 7°C)

Density : 0.00142 g/cm³ [-22°C (-7.6°F)]

Solubility : Not available. Partition coefficient: n-: Not available.

octanol/water

Auto-ignition temperature : 44°C (111.2°F) **Decomposition temperature** : Not available. **SADT** : Not available. **Viscosity** : Not available.

Section 10. Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. Reactivity

Chemical stability : The product is stable.

Possibility of hazardous reactions

: Hazardous reactions or instability may occur under certain conditions of storage or

Conditions may include the following: contact with water

Reactions may include the following:

liberation of flammable gas

Conditions to avoid Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld,

braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not

allow gas to accumulate in low or confined areas.

Incompatible materials : Reactive or incompatible with the following materials: oxidizing materials and

moisture.

water, alcohols, amines, ammonia.

Hazardous decomposition

products

In contact with water releases flammable gases.

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Section 10. Stability and reactivity

SADT : Not available.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Irritation/Corrosion

Not available.

Sensitisation

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

: Routes of entry anticipated:Dermal, Inhalation.

Potential acute health effects

Eye contact

: Causes serious eye damage. Contact with rapidly expanding gas may cause burns

or frostbite.

Inhalation

: Fatal if inhaled. May give off gas, vapor or dust that is very irritating or corrosive to

the respiratory system.

Skin contact

Causes severe burns. Contact with rapidly expanding gas may cause burns or

frostbite.

Ingestion

: May cause burns to mouth, throat and stomach. As this product is a gas, refer to the

inhalation section.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact

: Adverse symptoms may include the following:

watering redness

Inhalation

: No specific data.

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Section 11. Toxicological information

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects: Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Not available.

Persistence/degradability

Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition : Not available. coefficient (Koc)

Other adverse effects : No known significant effects or critical hazards.

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Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Empty pressure vessels should be returned to the supplier. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN2189	UN2189	UN2189
UN proper shipping name	DICHLOROSILANE	DICHLOROSILANE	Dichlorosilane
Transport hazard class(es)	2.3 (2.1, 8)	2.3 (2.1, 8)	2.3 (2.1, 8)
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Special precautions for user	Not available.	Not available.	Not available.
Additional information	-	Emergency schedules (EmS) F-D, S-U	Passenger and Cargo AircraftQuantity limitation: Forbidden Packaging instructions: Forbidden Cargo Aircraft OnlyQuantity limitation: Forbidden Packaging instructions: Forbidden Limited Quantities - Passenger AircraftQuantity limitation: Forbidden Packaging instructions: Forbidden Passenger AircraftQuantity

Transport in bulk according : Not available. to Annex II of MARPOL

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73/78 and the IBC Code

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Section 15. Regulatory information

Safety, health and environmental regulations specific for the product

No known specific national and/or regional regulations applicable to this product (including its ingredients).

Singapore - hazardous chemicals under government control

: Not listed

Section 16. Other information

History

Date of issue/Date of

revision

: 05/31/2011.

Date of previous issue

: No previous validation.

Version

• 1

Prepared by

: Atrion Regulatory Services, Inc.

Key to abbreviations

: ADN/ADNR = European Provisions concerning the International Carriage of

Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) RID = The Regulations concerning the International Carriage of Dangerous Goods

by Rail

UN = United Nations

References : Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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